



TECHNICAL DATA SHEET

ACRYLIC PRIMER BLACK

PRODUCT DESCRIPTION

Spray Chief's Acrylic Primer Black is fast drying, with excellent adhesion properties to correctly prepared surfaces. It is suitable for use as a primer for all of Spray Chief's one pack products.

PRODUCT AND ADDITIVES

- Spray Chief Acrylic Primer Black
- Spray Chief Acrylic Thinner


SUITABLE SUBSTRATES

- Mild steel surfaces.
- Polyester spray filler.
- Glass reinforced polyester.
- Sound existing surfaces, except for weak surfaces such as nitrocellulose or enamels

MIXING RATIO





- 1 part Spray Chief Acrylic Primer by volume
- 1½ parts Spray Chief Acrylic Thinner by volume.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• 2.0mm tip with a suction feed gun• Pressure is 350 – 400 kPa. (The same condition applies for gravity feed)	
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APPLICATION

- Stir thoroughly before use.
- All surfaces must be thoroughly sanded and cleaned with a suitable Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with a suitable Rust & Metal Conditioner.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 14 – 18 seconds B4 cup at 25°C. 	 14-18 SECONDS
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 – 10 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 40 – 60 minutes at 25°C for a Dry Film Thickness of 50 – 80 Micron. 	
SANDING:	<ul style="list-style-type: none"> • Wet sand thoroughly with either P600 for solid paint or no less than P800 for metallic colours. 	

TECHNICAL INFORMATION

COLOUR:	Black
COVERAGE:	4 m ² /L @ 80 Micron Dry Film Thickness.
VOC:	525 g/L
GLOSS:	Matt Finish
PACKAGING:	1LT, 4LT
ITEM CODE:	A16/PRIM
SHELF LIFE:	12 Months

SAFETY PRECAUTIONS

Please refer to the relevant Safety Data Sheet before using this product.

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 03 March 2014

REPLACES ISSUE:

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