



TECHNICAL DATA SHEET

MARBLE FINISH

PRODUCT DESCRIPTION

Spray Chief's Marble Finish has been developed as an exciting new paint finish. A wide range of special effect finishes can be achieved using this product, from a marble appearance to a textured timber finish.

PRODUCT AND ADDITIVES

- Spray Chief Silver Marblecoat
- Spray Chief Black Marblecoat
- Spray Chief Gold Marblecoat


SUITABLE SUBSTRATES

- Spray Chief Epoxy Primer (4:1) Black for the best result.
- Spray Chief Acrylic Primer Black.

MIXING RATIO

- RFU - No Thinning required.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• 1.8 – 2.0 mm through a gravity feed• Pressure at 350 – 400 kPa	
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APPLICATION

- All surfaces must be thoroughly sanded and cleaned with a suitable Wax & Grease Remover prior to application.
- Stir thoroughly before use.
- Apply one wet coat over previously applied Spray Chief's Epoxy Primer (4:1) Black.
- Then apply one layer of plastic cling wrap onto the still wet paint surface.
- Once applied remove the plastic film straight away. The paint film must still be wet.

IMPORTANT:

- As the plastic wrap has to be applied whilst the paint surface is still wet, only do a small area at any one time. If the surface dries out too much before applying the plastic cling wrap, the appropriate finish may not be achieved.
 - Apply the plastic cling wrap immediately, as the applied coating should not be allowed to dry out. If it does, the process will have to be repeated.
 - Beware of the weather conditions. The time to apply the plastic cling wrap will shorten with hotter weather. For example, on a 30°C day the maximum amount of time before applying the plastic cling wrap is only two minutes. On colder days the paint film will remain wetter longer.
 - The desired appearance will depend on the thickness of the plastic wrap applied. It is highly recommended to do a test panel first.
- Once the plastic wrap has been removed, allow 15 minutes before masking the substrate if an adjoining area is to be painted.
 - Once the plastic wrap has been removed, allow 15 – 20 minutes for solvents to evaporate before applying either Spray Chief's Candy Apple Basecoat or 2K Candy Apple (2:1) (See the TDS for these products for the correct application procedure).

Disclaimer: Spray Chief has no control over the thickness or the amount of coats applied and the conditions on the day of application. All instructions are a guideline only and test panels should be done.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> 18 – 20 seconds B4 cup at 25°C. 	 18-20 Seconds
RECOATING:	<ul style="list-style-type: none"> 15 – 20 minutes at 25°C for a Dry Film Thickness of 20 – 25 Micron. 	

TECHNICAL INFORMATION

COLOUR:	Silver, Black and Gold
COVERAGE:	8 m ² /L @ 25 Micron Dry Film Thickness.
VOC:	Silver: 815 g/L, Black: 811 g/L, Gold: 818 g/L
PACKAGING:	1LT
ITEM CODE:	A16/SILVMARCOB, A16/BLKMARCOB and A16/GOLDMARCOB
SHELF LIFE:	12 Months

SAFETY PRECAUTION

Please refer to the relevant Safety Data Sheet before using this product.

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 03 March 2014

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REPLACES ISSUE:

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