



TECHNICAL DATA SHEET

JET ACRYLIC BLACK

PRODUCT DESCRIPTION

Spray Chief's Jet Acrylic Black with its high gloss is ideally suited as a topcoat acrylic for automotive components. The use of special raw materials ensures excellent adhesion and long term durability.

PRODUCT AND ADDITIVES

- Spray Chief Jet Acrylic Black
- Spray Chief Acrylic Thinner


SUITABLE SUBSTRATES

- Spray Chief Acrylic Primer Black.
- Spray Chief Epoxy Primer (4:1) available in Black, White or Grey.
- Sound existing surfaces, except for weak surfaces such as nitrocellulose or enamels.

MIXING RATIO





- 1 Part Spray Chief Jet Acrylic Black by volume.
- 1 Part Spray Chief Acrylic Thinner by volume.
- If needed, add 5 – 10% of a suitable Retarder Thinner by volume to minimise blooming.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• 1.4 - 2.0 mm tip• Pressure is 300 – 400 kPa.	
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APPLICATION

- All surfaces must be thoroughly sanded and cleaned with a suitable Wax & Grease Remover prior to application.
- Apply three to four even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 18 – 19 seconds B4 cup at 25°C. 	 18-19 Seconds
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 40 – 60 minutes at 25°C for a Dry Film Thickness of 40 – 50 Micron. 	
SANDING:	<ul style="list-style-type: none"> • Sand thoroughly with P1200 before buffing. 	

TECHNICAL INFORMATION

COLOUR:	Black
COVERAGE:	5 m ² /L @ 50 Micron Dry Film Thickness.
VOC:	644 g/L
GLOSS:	Full
PACKAGING:	1LT, 4LT
ITEM CODE:	A16/JETB
SHELF LIFE:	12 Months

SAFETY PRECAUTIONS

Please refer to the relevant Safety Data Sheet before using this product.

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 27 February 2014

REPLACES ISSUE:

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