



TECHNICAL DATA SHEET

2K CANDY APPLE (2:1)

PRODUCT DESCRIPTION

Spray Chief's 2K Candy Apple (2:1) is a unique product, manufactured in Australia to suit the Australian market and conditions. When used over Spray Chief's 2K Micro Silver (2:1) or 2K Silver Base (2:1), this two pack product develops a finish with extra depth. Utilising the latest in paint technology, it produces the most glamorous and vibrant transparent finish.

PRODUCT AND ADDITIVES

- Spray Chief 2K Candy Apple (2:1)
- Spray Chief 2:1 MS Hardener
- Spray Chief 2K Thinner


SUITABLE SUBSTRATES




- Spray Chief 2K Micro Silver (2:1)
- Spray Chief 2K Silver Base (2:1)

MIXING RATIO

- 2 parts Spray Chief 2K Candy Apple (2:1) colour by volume.
- 1 part Spray Chief 2:1 MS Hardener by volume.
- Up to 5% reduction with Spray Chief 2K Thinner may be required.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• Use HVLP gravity fed gun• Tip: 1.3 – 1.5 mm• Pressure: 350 – 400 kPa• Fan Size: 15 – 20 cm	
-----------------------	---	---

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> 18 – 20 seconds B4 cup at 25°C. 	 18-20 Seconds
FLASH-OFF TIME:	<ul style="list-style-type: none"> 5 - 10 minutes between coats at 25°C. 	
RECOATING:	<ul style="list-style-type: none"> Approximately 20 to 30 minutes for a Dry Film Thickness of 40 – 50 Micron. 	

TECHNICAL INFORMATION

COLOUR	Large Range Available
COVERAGE:	9 m ² /L @ 50 Micron Dry Film Thickness.
POT LIFE:	2 – 3 hours at 25°C.
VOC:	Average: 494 g/L (Hardener: 593 g/L)
PACKAGING:	1.5LT Kit
ITEM CODE:	A16/CA
SHELF LIFE:	12 Months (Hardener: 6 Months)

SAFETY PRECAUTIONS

Please refer to the relevant Safety Data Sheet before using this product.

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 14 February 2014

REPLACES ISSUE:

2K Candy Apple (2:1)

Page 3 of 3